

SAFETY DATA SHEET.

Issuing date 27-Jul-2018

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Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name KLEEN KUT MULTI PURPOSE CUTTING FLUID

Recommended use of the chemical and restrictions on use

Product code 8248, 9937, 8425

Product Type Extremely Flammable Aerosol
Synonyms None

Supplier's details

Recommended Use Cutting fluid.
Uses advised against No information available

Manufactured For: Tifco Industries
21400 Northwest Freeway Cypress, TX 77429
800-868-4326

Emergency telephone number
Chemical Emergency Phone Number CHEM-TEL, INC. 1-800-255-3924

2. HAZARDS IDENTIFICATION

Classification

Aspiration toxicity	Category 1
Flammable aerosols	Category 1
Gases under pressure	Compressed Gas

GHS Label elements, including precautionary statements

Emergency Overview

DANGER

Hazard Statements

May be fatal if swallowed and enters airways.
Extremely Flammable Aerosol
Contains gas under pressure; may explode if heated



Appearance Clear

Physical state Aerosol

Odor Solvent

Precautionary Statements - Prevention

Keep away from heat, sparks, open flames, hot surfaces - No smoking.
Do not spray on an open flame or other ignition source.
Pressurized container: Do not pierce or burn, even after use.

Precautionary Statements - Response

IF SWALLOWED: Immediately call a POISON CENTER, doctor, physician.
Do NOT induce vomiting.

Precautionary Statements - Storage

Store locked up.
Protect from sunlight. Store in a well-ventilated place
Do not expose to temperatures exceeding 122°F (50°C)

Precautionary Statements - Disposal

Dispose of contents, container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)

None

Other information

0% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %*
NAPHTHENIC OIL, SEVERLY HYDROT	64742-52-5	30-40
MINERAL OIL	8042-47-5	30-40
PROPANE/ISOBUTANE/N-BUTANE	68476-86-8	20-30
SULFURIZED HYDROCARBON	PROPRIETARY	1-10
CHLORINATED ESTERS	68440-29-9	1-10

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice	Avoid contact with eyes, skin, and clothing.
Eye contact	In the case of contact with eyes, rinse immediately with plenty of water for 15 minutes and seek medical advice.
Skin contact	Rinse immediately with plenty of water for 15 minutes and seek medical advice if skin irritation persists.
Inhalation	Move to fresh air. If not breathing, give artificial respiration. If breathing has stopped, contact emergency medical services immediately.
Ingestion	Do NOT induce vomiting. Call a physician immediately. Never give anything by mouth to an unconscious person. Risk of product entering the lungs on vomiting after ingestion.

Most important symptoms/effects, acute and delayed

Main Symptoms	May cause skin, eye, and respiratory irritation. Harmful or fatal if swallowed and enters airways.
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Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water fog. Dry chemical. Carbon dioxide (CO2). Cool containers / tanks with water spray.

Unsuitable Extinguishing Media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Extremely Flammable / Flammable. Keep product and empty container away from heat and sources of ignition.

Explosion Data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use shielding to protect fire-fighters from bursting containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Use with adequate ventilation to keep the exposure levels below the OELS.
Environmental precautions	
Environmental precautions	Vapors can accumulate in low areas. Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Report spills as required by local and federal regulations.
Methods and materials for containment and cleaning up	
Methods for Containment	Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Soak up with inert absorbent material. Contain liquid and collect with an inter, non-combustible material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly . After cleaning, flush away traces with water. Prevent product from entering drains. Take precautionary measures against static discharges.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Avoid contact with eyes. Avoid breathing vapors or mists. Contents under pressure. Do not puncture or incinerate cans. Do not stick pin or any other sharp object into opening on top of can. Avoid skin contact. Use with adequate ventilation. Keep container away from heat, flames, and all other sources of ignition. Keep can away from all sources of electricity such as electric motors and batteries. Do not spray on hot surfaces.
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Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions	Keep container tightly closed in a cool, well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep in properly labeled containers. Keep out of the reach of children. Store locked up.
Incompatible products	Strong acids, alkalis, oxidizing agents.
Aerosol Level	3

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	74-98-6: TWA: 1000 ppm 106-97-8: STEL: 1000 ppm 75-28-5: STEL: 1000 ppm	74-98-6:TWA: 1000 ppm TWA: 1800 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1800 mg/m ³ 106-97-8: (vacated) TWA: 800 ppm (vacated) TWA: 1900 mg/m ³	74-98-6:IDLH: 2100 ppm TWA: 1000 ppm TWA: 1800 mg/m ³ 106-97-8:TWA: 800 ppm TWA: 1900 mg/m ³ 75-28-5:TWA: 800 ppm TWA: 1900 mg/m ³

ACGIH: (American Conference of Governmental Industrial Hygienists)

OSHA: (Occupational Safety & Health Administration)

NIOSH IDLH: Immediately Dangerous to Life or Health

Other Exposure Guidelines	Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).
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Exposure controls

Engineering Measures	Showers, eyewash stations, and ventilation systems.
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Individual protection measures, such as personal protective equipment

Eye/Face Protection	Safety glasses with side-shields.
Skin and body protection	Chemical resistant apron. Protective gloves.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
Hygiene measures	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES**Physical and chemical properties**

Physical state	Aerosol	Odor	Solvent
Appearance	Clear	Odor Threshold	
Color	Dark Amber		
<u>Property</u>	<u>Values</u>	<u>Remarks • Methods</u>	
pH	No information available		
Melting/freezing point	No information available		
Boiling point/boiling range			
Flash Point	-91 °C / -132 °F	Based on propellant	
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limits in Air			
upper flammability limit			
lower flammability limit			
Vapor pressure			
Vapor density			
Specific Gravity	0.819		
Water solubility	None		
Partition coefficient: n-octanol/water			
Autoignition temperature	No information available		
Decomposition temperature			
Viscosity	No information available		
Explosive properties			
<u>Other information</u>			
VOC Content(%)	21.04		

10. STABILITY AND REACTIVITY**Reactivity**

Stable under recommended storage conditions

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

Strong acids, alkalis, oxidizing agents.

Hazardous Decomposition Products

Carbon oxides , Hydrocarbons, Fumes.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information**

Inhalation	Avoid inhaling vapors or mists. May cause respiratory irritation.
Eye contact	May be irritating to the eyes.
Skin contact	May cause irritation to skin .
Ingestion	Harmful and may be fatal if swallowed and enters airways and lungs.

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
MINERAL OIL 8042-47-5	> 5000 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms May cause eye, skin, and respiratory irritation. Harmful if swallowed and enters airways.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	May cause skin irritation.
Eye damage/irritation	May cause eye irritation.
Irritation	May cause eye, skin, or respiratory irritation.
Sensitization	No information available.
Germ Cell Mutagenicity	Not a germ cell mutagen.
Carcinogenicity	There are no carcinogenic chemicals in this product.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Specific target organ systemic toxicity (single exposure)	No information available.
Specific target organ systemic toxicity (repeated exposure)	No information available.
Aspiration hazard	May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	15847 mg/kg
ATEmix (inhalation-gas)	1266458 mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
NAPHTHENIC OIL, SEVERLY HYDROT 64742-52-5	-	5000 mg/L LC50 Oncorhynchus mykiss 96h	-	1000 mg/L EC50 Daphnia magna 48h

MINERAL OIL 8042-47-5	-	10000 mg/L LC50 Lepomis macrochirus 96h	-	-
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Persistence and degradability**Bioaccumulation**

Chemical Name	log Pow
MINERAL OIL 8042-47-5	>6
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	<=2.8

Other adverse effects No information available**13. DISPOSAL CONSIDERATIONS****Waste treatment****Waste Disposal Methods** This material, as supplied, is a hazardous waste according to Federal regulations (40 CFR 261). Dispose of in accordance with federal, state, and local regulations.**Contaminated packaging** Do not re-use empty containers.**14. TRANSPORT INFORMATION****DOT Ground** CONSUMER COMMODITY ORM-D
or
LIMITED QUANTITY**IATA** UN1950, AEROSOLS, FLAMMABLE, 2.1, LTD.QTY.**IMDG** UN1950, AEROSOLS, 2.1, LTD. QTY.**15. REGULATORY INFORMATION****International Inventories**

Chemical Name	TSCA	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
NAPHTHENIC OIL, SEVERLY HYDROT	X	X	X	Not listed	X	X	X	X
MINERAL OIL	X	X	X	Not listed	X	X	X	X
PROPANE/ISOBUTANE/N-BUTANE	X	X	X	Not listed	X	X	X	X
CHLORINATED ESTERS	X	X	X	Not listed	X	X	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
CHINA - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Star Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product does not contain chemical(s) known to the State of California to cause cancer, birth defects, or other reproductive harm.

No warning is required.

U.S. State Right-to-Know Regulations

EPA Pesticide Registration Number Not applicable

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 2	Flammability 4	Instability 0	Physical and chemical hazards -
<u>HMIS</u>	Health Hazard 2	Flammability 4	Physical Hazard 1	Personal protection B

Prepared By	Regulatory Affairs
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Revision Note	

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet